

Fig1

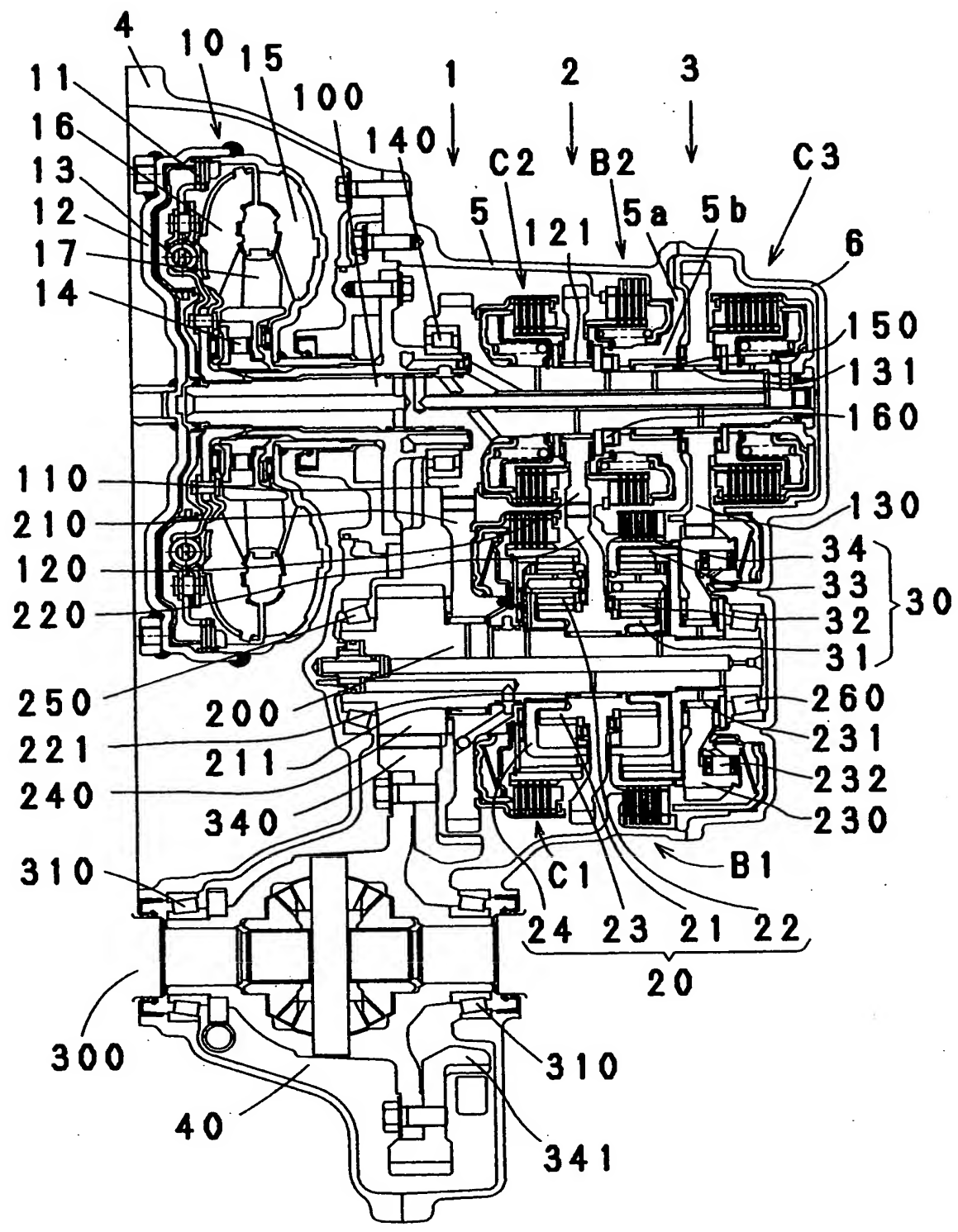


Fig 2

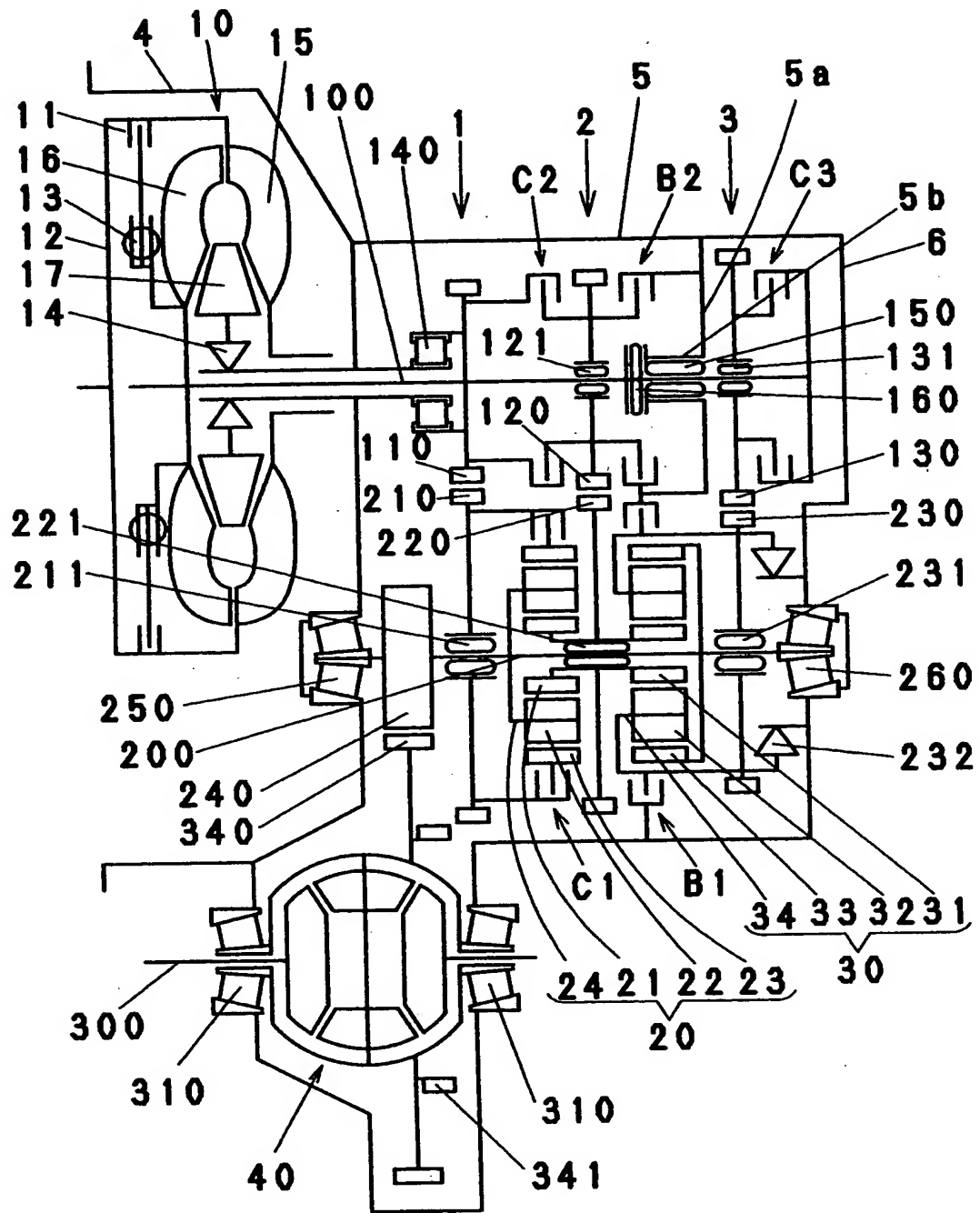


Fig 4

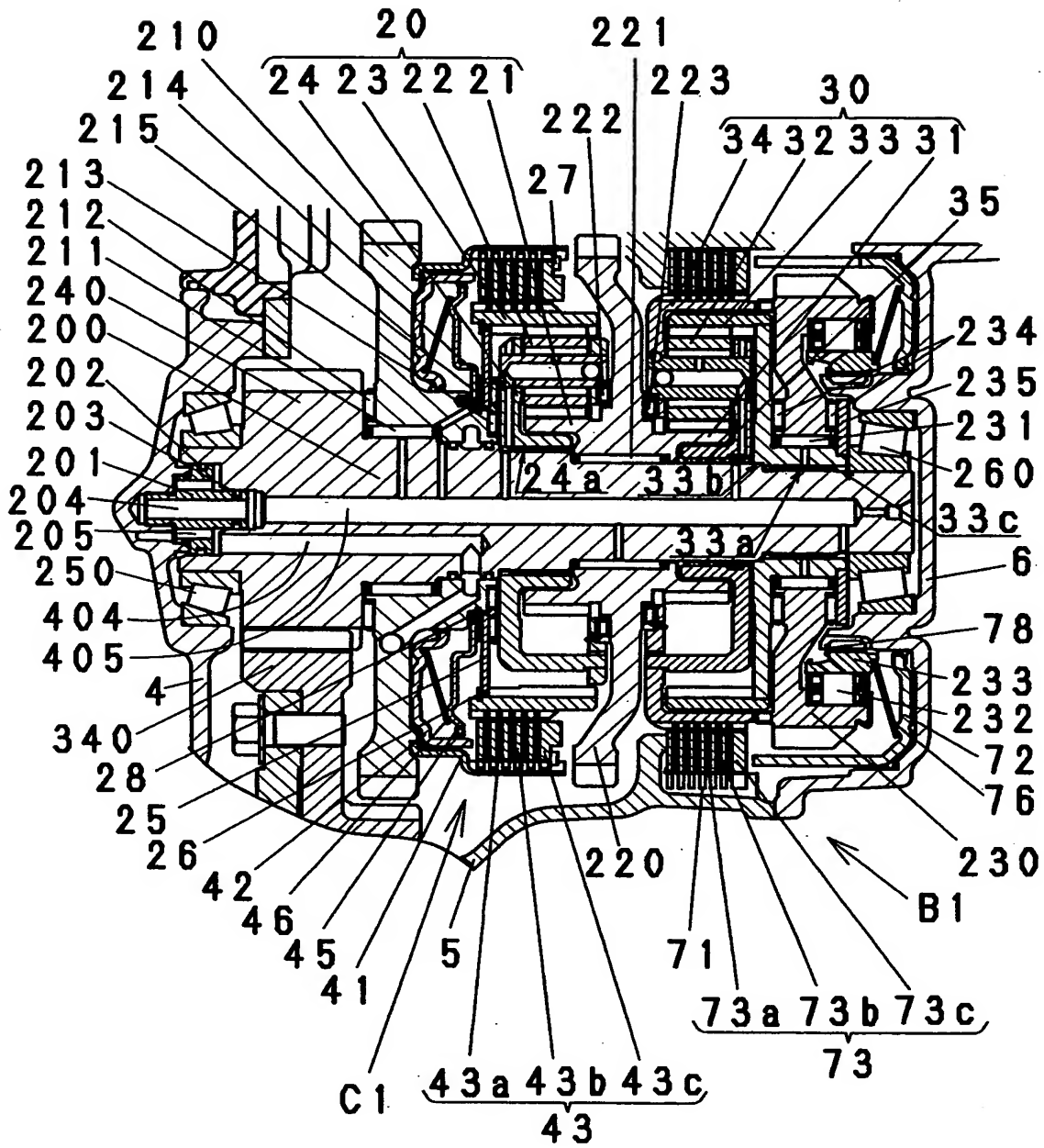


Fig 5

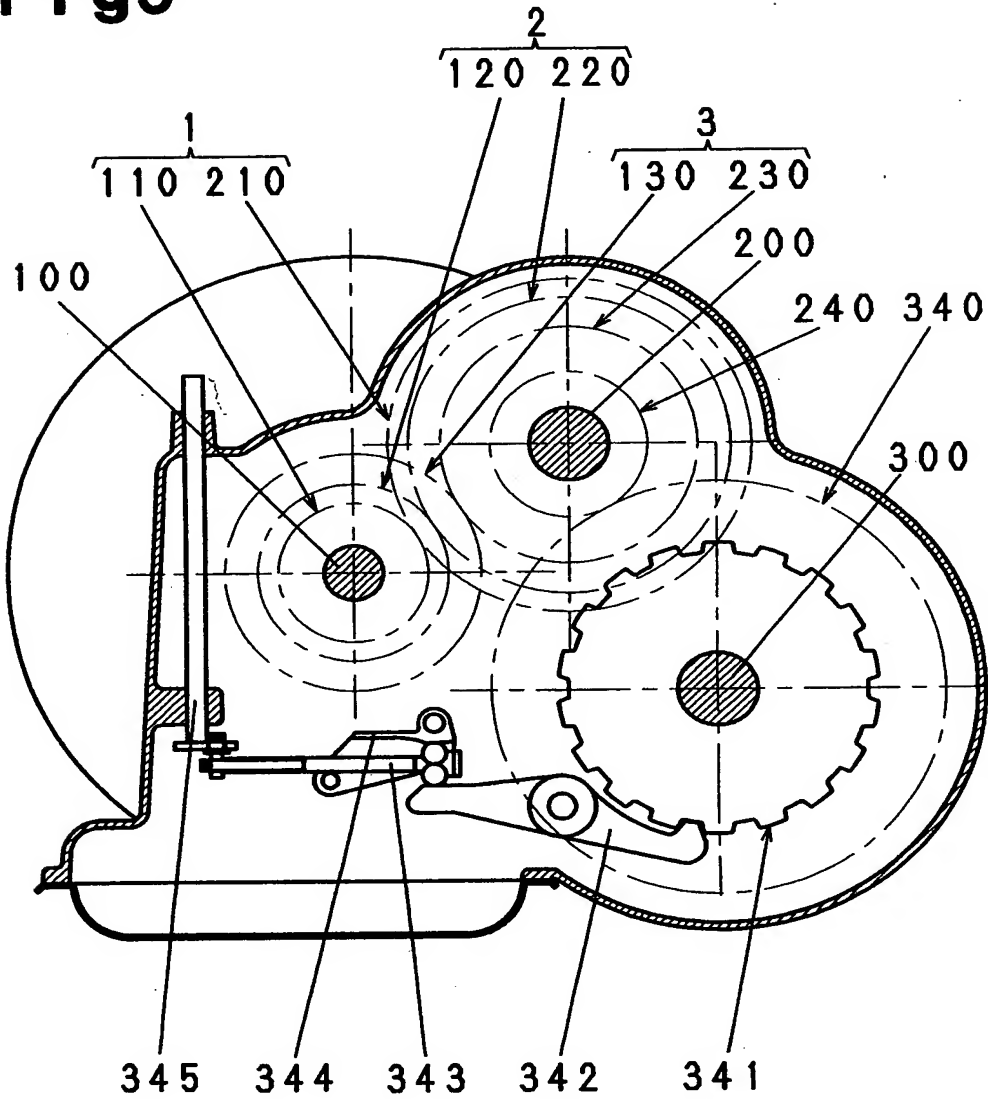


Fig 6

COUNTER GEAR SET	1/REDUCTION GEAR RATIO	NUMBER OF TEETH OF COUNTER GEAR	
		FIRST SHAFT	SECOND SHAFT
1	$a_1 = Z_{11} / Z_{12} = 0.628$	$Z_{11} = 54$	$Z_{12} = 86$
2	$a_2 = Z_{21} / Z_{22} = 0.687$	$Z_{21} = 57$	$Z_{22} = 83$
3	$a_3 = Z_{31} / Z_{32} = 1$	$Z_{31} = 70$	$Z_{32} = 70$

PLANETARY GEAR SET	TOOTH NUMBER RATIO	NUMBER OF TEETH SUN GEAR	NUMBER OF TEETH RING GEAR
1	$\rho_1 = Z_{s1} / Z_{r1} = 0.552$	$Z_{s1} = 37$	$Z_{r1} = 67$
2	$\rho_2 = Z_{s2} / Z_{r2} = 0.463$	$Z_{s1} = 31$	$Z_{r2} = 67$

Fig 7

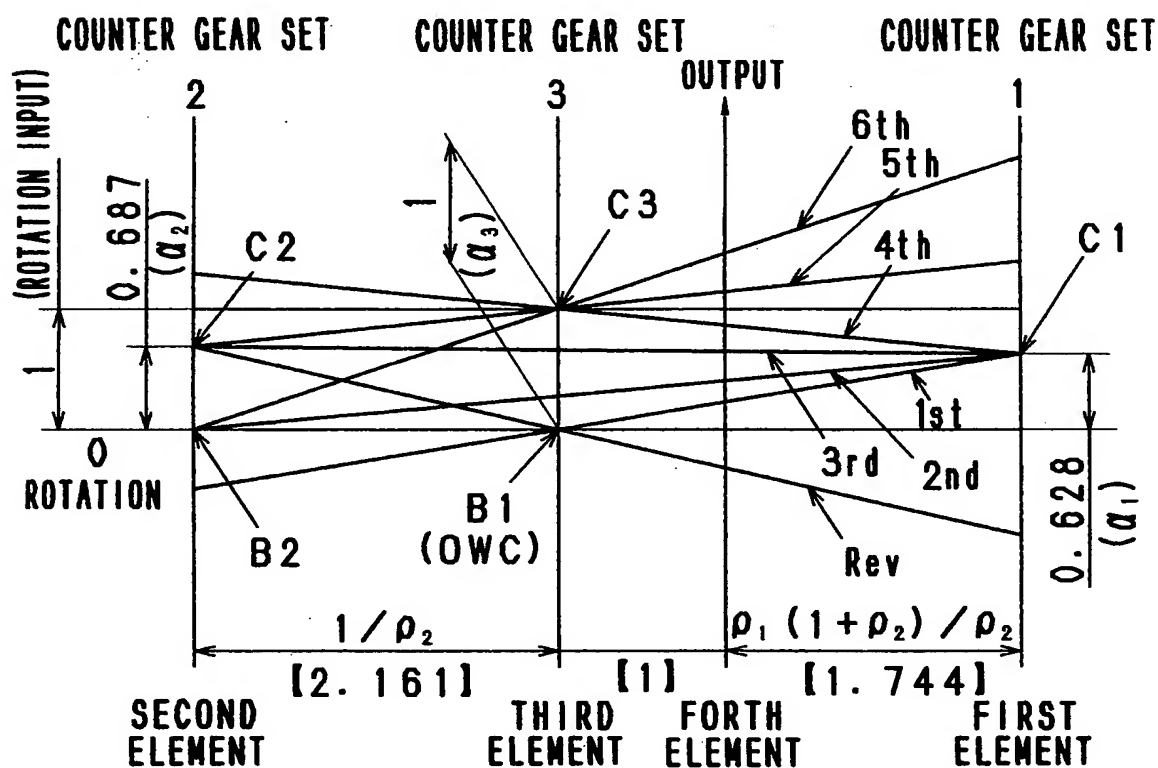


Fig 8

SHIFT	ENGAGED	RATIO	STEP	RANGE
1st	C1. B1	4.369	> 1.768	> 6.387
2nd	C1. B2	2.471	> 1.588	
3rd	C1. C2	1.556	> 1.345	
4th	C1. C3	1.157	> 1.334	
5th	C2. C3	0.867	> 1.268	
6th	B2. C3	0.684		
Rev	C2. B1	3.231		

Fig 9

COUNTER GEAR SET	1/REDUCTION GEAR RATIO	NUMBER OF TEETH OF COUNTER GEAR	
		FIRST SHAFT	SECOND SHAFT
1	$a_1 = Z_{11} / Z_{12} = 0.628$	$Z_{11} = 54$	$Z_{12} = 86$
2	$a_2 = Z_{21} / Z_{22} = 0.591$	$Z_{21} = 52$	$Z_{22} = 88$
3	$a_3 = Z_{31} / Z_{32} = 0.944$	$Z_{31} = 68$	$Z_{32} = 72$

PLANETARY GEAR SET	TOOTH NUMBER RATIO	NUMBER OF TEETH	NUMBER OF TEETH
		SUN GEAR	RING GEAR
1	$\rho_1 = Z_{s1} / Z_{R1} = 0.552$	$Z_{s1} = 37$	$Z_{R1} = 67$
2	$\rho_2 = Z_{s2} / Z_{R2} = 0.463$	$Z_{s1} = 31$	$Z_{R2} = 67$

Fig 10

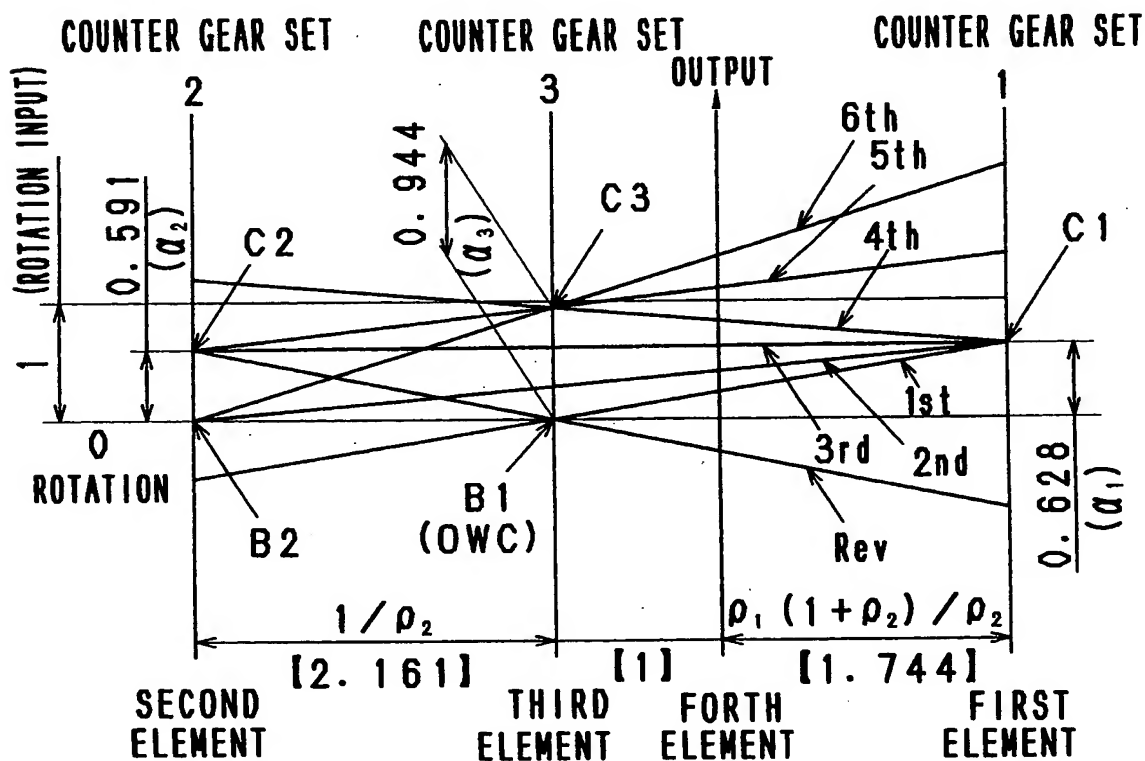


Fig 11

SHIFT	ENGAGED	RATIO	STEP	RANGE
1st	C1, B1	4.369	> 1.768	> 6.035
2nd	C1, B2	2.471	> 1.522	
3rd	C1, C2	1.623	> 1.345	
4th	C1, C3	1.206	> 1.334	
5th	C2, C3	0.904	> 1.249	
6th	B2, C3	0.724		
Rev	C2, B1	3.632		